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00950

RB072610-H-B
Job Sheet 193569

**Part No:** RB072610-H-B**Job Qty:** 2 pcs**Part Name:** Bell 206L,407 Skidtube Attachment**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 4/16/19**Job Tracking No:****Due Date:** 5/7/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:** *order 15331***Note:** DWG RB072610-H-B Rev.1 IPP Rev. A 19.01.23 New issue DP Verify DD**Ship Via:****Bill of Materials****Container No:** S176216**Part:** RB072610-H-B**Job No:** 193569**Serial No/Batch:** S176215**Revision:** 1**Inspector:****Exp Date:****Instructions:**

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Date: 04/29/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	5/7/19		0.00	0.40	Small Fab - 1		DAS 58 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	5/7/19		0.00	0.00	QC 5 - 10		DAS 40 9-89 APR 29 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	2 pcs	5/7/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	2 pcs	5/7/19		0.00	0.00	QC 21 - FG - 21		DAS 21 9-89 APR 29 2019
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op
Descriptions: 100 - Assemble as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90312A280	Lanyard, Loop to Loop, Ø3/64 X 12	2 Ea (1 ea)	100-Small Fab - 1	3150612
90985A411	Ball Lock Pin, Ø1/2 X 1-1/2	2 Ea (1 ea)	100-Small Fab - 1	5172690
98296A883	Spring Pin 1/8" X 1"	2 Ea (1 ea)	100-Small Fab - 1	517596
RB072610-H-B-B01	Weldment	2 pcs (1 ea)	100-Small Fab - 1	5170067
RB072610-H-B-B11	Latch Pin	2 pcs (1 ea)	100-Small Fab - 1	5168814

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	90312A280	2	6	0
	90985A411	2	6	0
	98296A883	2	250	0
	RB072610-H-B-B01	2	2	0
	RB072610-H-B-B11	2	2	0

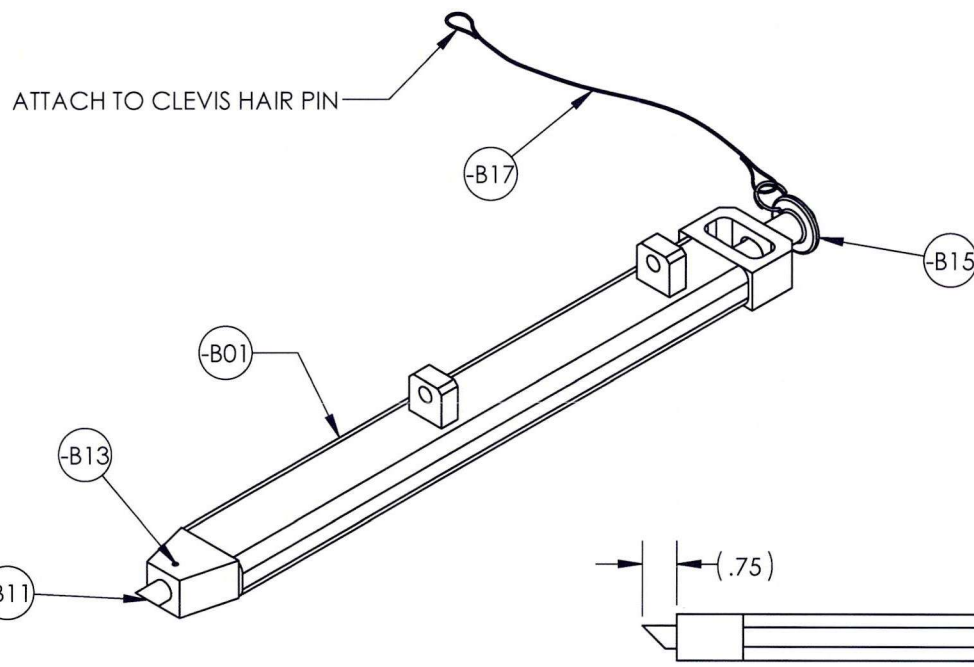
Part Specifications

Specifications could not be found.

Plex 4/16/19 2:45 PM Dart.lajeunesse.marie

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		SEPERATED OUT FROM KIT	3/10/2011	JAG	
1	15-0110	-B01 CH'D FINISH WAS FORREST T-5920 S9 YELLOW RIBBON IS POWDER COAT YELLOW FED #13538. -B03 ADDED 16X CORNER RELIEFS OK. -B11 CH'D MATERIAL WAS STEEL GR8 PLAIN IS 4140/4142, ADDED HEAT TREAT RC 36-40, ADDED YELLOW ZINC PLATE FINISH. -B13 CH'D DESCRIPTION WAS ROLL PIN IS SPRING PIN.	5/18/2015	RJC	JAG



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 193569 HWS
19-04-16

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-B01	2	WELDMENT			2
	1		-B03		TUBE	1018		3
	2		-B05		TAB	1018		4
	1		-B07		FRONT	1018		5
	1		-B09		BACK	1018		6
			-B11	1	LATCH PIN	4140/4142	1/2-13 X 4-1/2 (MCMaster-CARR #91257A730) MODIFIED	7
		B/O	-B13	1	SPRING PIN	STEEL, PLAIN	Ø1/8 X 1 (MCMaster-CARR #98296A883)	1
		B/O	-B15	1	BALL LOCK PIN	S.S.	Ø1/2 X 1-1/2 (MCMaster-CARR #90985A411)	1
		B/O	-B17	1	LANYARD, LOOP TO LOOP	STEEL, COATED	Ø3/64 x 12 (MCMaster-CARR #90312A28 COATED)	1
ASSY -B01								

DART AEROSPACE	
TITLE SKID TUBE ATTACHMENT	
DWG NO. RB072610-H-B	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1	DRAWN BY: PERRITT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 206L, 407, & 427
SCALE 1:4	DATE 3/9/2011 SHEET 1 OF 7

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					